12.0 WARRANTY

Electromatic Equipment Co., Inc. (Electromatic) warrants to the original purchaser that this product is of merchantable quality and confirms in kind and quality with the descriptions and specifications thereof. Product failure or malfunction arising out of any defect in workmanship or material in the product existing at the time of delivery thereof which manifests itself within one year from the sale of such product, shall be remedied by repair or replacement of such product, at Electromatic's option, except where unauthorized repair, disassembly, tampering, abuse or misapplication has taken place, as determined by Electromatic. All returns for warranty or non-warranty repairs and/or replacement must be authorized by Electromatic, in advance, with all repacking and shipping expenses to the address below to be borne by the purchaser.

THE FOREGOING WARRANTY'S IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO, THE WARRANTY OF MERCHANTABILITY AND FITNESS FOR ANY PARTICULAR PURPOSE OR APPLICATION. ELECTROMATIC SHALL NOT BE RESPONSIBLE NOR LIABLE FOR ANY CONSEQUENTIAL DAMAGE, OF ANY KIND OR NATURE, RESULTING FROM THE USE OF SUPPLIED EQUIPMENT, WHETHER SUCH DAMAGE OCCURS OR IS DISCOVERED BEFORE, UPON OR AFTER REPLACEMENT OR REPAIR, AND WHETHER OR NOT SUCH DAMAGE IS CAUSED BY MANUFACTURER'S OR SUPPLIER'S NEGLIGENCE WITHIN ONE YEAR FROM INVOICE DATE.

Some State jurisdictions or States do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation may not apply to you. The duration of any implied warranty, including, without limitation, fitness for any particular purpose and merchantability with respect to this product, is limited to the duration of the foregoing warranty. Some states do not allow limitations on how long an implied warranty lasts but, not withstanding, this warranty, in the absence of such limitations, shall extend for one year from the date of invoice.

Electromatic Equipment Co., Inc. 600 Oakland Ave. Cedarhurst, NY 11516 - USA Tel: 1-800-645-7330 / Tel: 516-295-4300 / Fax: 516-295-4399

Every precaution has been taken in the preparation of this manual. Electromatic assumes no responsibility for errors or omissions. Neither is any liability assumed for damages resulting from the use of information contained herein. Any brand or product names mentioned herein are used for identification purposes only, and are trademarks or registered trademarks of their respective holders.

TABLE OF CONTENTS

1.0	Measuring procedure	2
2.0	Design of the device	4
3.0	Calibration curves	5
4.0	Changing batteries	7
5.0	Determination of the material reference moisture	7
6.0	Menu level overview	8
7.0	Activation of the "super user" function	9
3.0	Exemption from liability	10
9.0	Technical data	10
10.0	Most common reasons for miss readings	11
11.0	Device maintenance instructions	11
12.0	Warranty	12

-1-

1.0 MEASURING PROCEDURE

- Place the scale on an even and sturdy work surface. Place the BM1 in the centre of the scale. Zero the scale to show 0.00kg.
- 2. Fill the supplied 13 litre bucket with samples taken from varying locations in sample storage.
- 3. Check that the measuring chamber is completely empty. It is important that no material is left in the measuring chamber when you turn on the device.
- 5. As the next step, please do the self calibration. The word "Reinitialize?" will show up on your display. Accept by pressing the *\forall \text{button}.
- The self calibration is finished when the display shows the measuring window.
- 7. Fill the measuring device with the sample evenly distributed to ensure reproducible results.
- 8. Remove material till the next lower weight range is reached. If only a little missing (e.g. 0,10kg) to the next higher level, it should be filled up to that stage. The actual weight is shown on the scale.









© Electromatic Equipment Co., Inc -2-

10.0 MOST COMMON REASONS FOR MISS READINGS

Product temperature out of application range

Material **below 0℃** resp. **above +40℃** (32 to 104 ℉) may cause faulty measurements. The storage of cold material in a warm storage area usually creates condensed water which may lead to major measuring errors.

· Not adjusted material under test

Let your BM1 adjust to the surrounding temperature of the material for approx. half an hour.

A very high temperature difference has a negative effect on the stability of the measurement results.

Wrong calibration curve

Before you measure your sample, double check the correct selection of the calibration curve.

Wrong filling quantity

Fill in exactly the right weight (± 0.01kg) of wood chips in the measuring chamber.

- · Wet or mouldy material
- Frozen measuring material

11.0 DEVICE MAINTENANCE INSTRUCTIONS

To provide a long life of your device please does not expose it to strong mechanical loads or heat e.g. dropping it or direct sunlight exposure. Clean your device using a dry cloth. The measuring chamber needs to be cleaned with a dry and soft brush.

Any kind of wet cleaning damages the device. The instrument is not rainproof. Keep it in dry areas. When the device is not used for a longer period (6 months) or when the batteries are empty, they should be removed to prevent a leakage of the battery acid.

8.0 EXEMPTION FROM LIABILITY

For miss-readings and wrong measurements and of this resulting damage we refuse any liability. This is a device for quick determination of moisture. The moisture depends on multiple conditions and multiple materials. Therefore we recommend a plausibility check of the measuring results. Each device includes a serial number and the guarantee stamp. If those are broken, no claims for guarantee can be made. In case of a faulty device, please contact Electromatic (www.checkline.com).

9.0 TECHNICAL DATA

Resolution of the display 0.5% water content

0.5℃ temperature

Measuring range 5 up to 60% depending on the material

Operation temperature 0% up to +40%

Storage temperature -20°C to $+60^{\circ}\text{C}$

Temperature compensation Automatically

Power supply 4 pcs. 1.5 Volt AA Alkaline batteries

(900 measurements)

Auto Switch OFF After app. 6 minutes

Current consumption 60mA (with light)

Display 128x64 matrix display, lighted

Dimensions 490 x 290 x 300 mm

Weight App. 5.3 kg (including batteries)

Degree of protection IP 40

Scope of supply BM1, Measuring bucket 13 Litre

4 x 1.5Volt AA Alkaline Batteries

- 9. Smooth the material by hand.
- 10. Select the right calibration curve for your material under test using the buttons or T. The weight of the material in the measuring chamber must be the same as the calibration curve.

The display shows the water content.



- 11. If the measure value is blinking, the valid measuring range is exceeded (limits see list on page 5). In this case the accuracy will be decreasing. If you are measuring wood chips, select the next higher weight class and refill wood chips to reach the higher filling weight.
- 12. To save the results in the save menu press the discrete button). The storage was successful when the number in front of the symbol discrete increased. To reach the store menu please press discrete until the discrete discrete



- 13. To name the saved results press the & button.
- 14. Empty the BM1 and ensure that no material rests are accumulated in the measuring chamber.



Measuring process of wooden pellets:

Measure wooden pellets with the calibration curve "5,000kg pellets". For this measurement the bucket not has to be full of pellets, you must fill in 5,00 kilograms of wooden pellets every time.

Measuring process of dry wood-shavings:

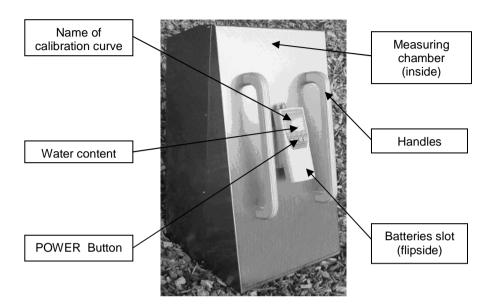
Is the 13 litre bucket not big enough for 1,00 kilogram of shavings, the measuring device has to be filled separately (e.g. $2 \times 0,50$ kg). During the filling process the measuring material has to be slightly and constantly compressed in the measuring chamber in order to provide enough place for 1,00kg of shavings. After finishing the filling process, all of the measuring material has to be 5cm below the back case edge.

List of calibration curves

Pressing the or key in the measuring for at least 3 seconds and a list with all available sorts will appear. Select your sort by pressing or and confirm it with the key. The measurement will continue automatically.



DESIGN OF THE DEVICE



ACTIVATION OF THE "SUPER USER" FUNCTION

2 times + - Options - Unlock

Enter the 4-digit password by using the **L** button (standard is the 4-digit serial number) and confirm by pressing the # button.

Changing the Userlevel

Changing from advanced user to single user:

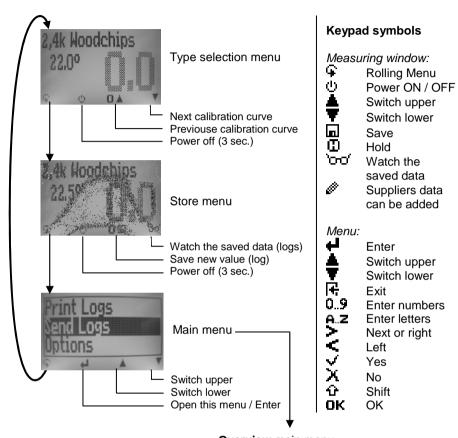
Make sure that you have activated the "super user" functions according to the instructions above. Afterwards change to the menu and choose "Options".

In the submenu please select "o Userlevel" (2 times $\overline{+}$ - *Options* – o *Userlevel*). Confirm by pressing the $\overline{+}$ button. Now the single user is activated.

Changing from single user to advanced user:

Keep both the buttons **A** and **T** pressed directly after switching on the device. Your moisture meter automatically starts the main menu. Activate the "super user" functions according to the instructions above. Navigate to "Options - o Userlevel" and confirm by pressing the # button.

6.0 MENU LEVEL OVERVIEW



Overview main menu

Edit Logs Manual Logs Clear Logs Options Status	Options Date / Time Log Time Language Unlock C / F
	Password Reset

3.0 CALIBRATION CURVES

Name of calibration curve	Material under test	Filling quantity	Measuring range
2.0k Woodchips	Standard woodchips	2.00 kg	5 - 30 %
2.4k Woodchips	Standard woodchips	2.40 kg	10 - 35 %
2.8k Woodchips	Standard woodchips	2.80 kg	10 - 40 %
3,5k Woodchips	Standard woodchips	3.50 kg	20 - 50 %
4.5k Woodchips	Standard woodchips	4.50 kg	35 - 60 %
2.8k Coarse WC	Coarse woodchips	2.80 kg	10 - 50 %
3.5k Coarse WC	Coarse woodchips	3.50 kg	20 - 50 %
2.8k Industr. WC	Industrial woodchips	2.80 kg	10 - 50 %
3.5k Industr. WC	Industrial woodchips	3.50 kg	20 - 50 %
2.4k P100 chips	Very coarse woodchips	2.40 kg	10 - 30 %
2.8k P100 chips	Very coarse woodchips	2.80 kg	25 - 45 %
3.5k P100 chips	Very coarse woodchips	3.50 kg	35 - 55 %
2.4k Barks	Barks	2.40 kg	10 - 35 %
2.8k Barks	Barks	2.80 kg	25 - 60 %
5.0k Pellets	Pellets made of wood	5.00 kg	5 - 15 %
1.0k Shavings	Shavings	1.00 kg	5 - 20 %
1.3k Sawdust	Sawdust	1.30 kg	10 - 30 %
2.0k Sawdust	Sawdust	2.00 kg	15 - 60 %
1.0k Miscanthus	Miscanthus chopped	1.00 kg	10 - 25 %
1.5k Corn cob	Corn cob (without corn)	1.50 kg	5 - 45 %
reference	To test the BM1. Not for use of measuring the moisture!		

Selection of the right calibration curve:

Below you can find advices for selecting the right calibration curve. If you are not sure about the right calibration curve, we recommend to carry out a comparison measurement by kiln drying (CEN/TS14774) once.

- Woodchips: standard chips of wood (forest wood chips) according to EU-norm CEN/TS 14961 class P16 and P45.
- <u>Coarse WC:</u> for coarse chips of wood P45 but with fewer fines. If the weight of the filled 13 litre bucket is beyond 2,6 kg, the standard wood chips calibration curves (2,4k resp. 2,0k) have to be used!
- Industr. WC: for industrial chips of wood without barks and fines (similar P63) and fresh wood chips P16 & P45 (which are not older than two weeks after cutting down the tree). If the weight of the filled 13 litre bucket is beyond 2,6 kg, the standard wood chips calibration curves (2,4k resp. 2,0k) have to be used!

• <u>P100 chips:</u> very coarse chips of wood according to class **P100.** Information: P100 chips are bigger than G100 chips of wood! To avoid filling differences in cause of these coarse chips make more measurements with one sample and note the average!

<u>Information:</u> There is the possibility to add further existing calibration curves (e.g. shredder, logging debris wood chips) to your moisture meter.

Definition of wood chips classes

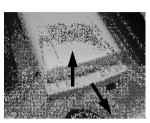
The stated numbers refer to the particle size that goes through round gaps of the corresponding diameters (e.g. P16 - 16 mm).

- o P16 minimum 80% of the bulk is between 3,15 and 16 mm
- o **P45** minimum 80% of the bulk is between 3.15 and 45 mm
- o P63 minimum 80% of the bulk is between 3,15 and 63 mm
- o P100 minimum 80% of the bulk is between 3,15 and 100 mm

4.0 CHANGING BATTERIES

Your new device is provided with batteries. Fitting and changing of batteries:

- Press with your finger onto the arrow of the battery cap und pull it back.
- 2. Remove the empty batteries.
- 3. Put four new batteries in the device. Make sure that the positions of the battery poles are correct.
- 4. Press down the batteries and close the cap.









If the battery symbol appears in the measuring window resp. if a critical charge of battery is shown in the status, the batteries have to be changed IMMEDIATELY. If you do not use your moisture meter for a longer period, remove the batteries. For eventual resulting damages we cannot provide any warranty.

5.0 DETERMINATION OF THE MATERIAL REFERENCE MOISTURE

The principle is a comparison measurement with the dehydration method according to CEN/TS 14961:2005. Take the measured sample and weigh it. Dry it out in an oven and weigh it again.

$$\%F = \frac{Mn - Mt}{Mn} \times 100$$

 M_{n} : Mass with average moisture content

Mt: Mass of the dried sample %F: Calculated moisture content



BM1BIOMASS MOISTURE METER



